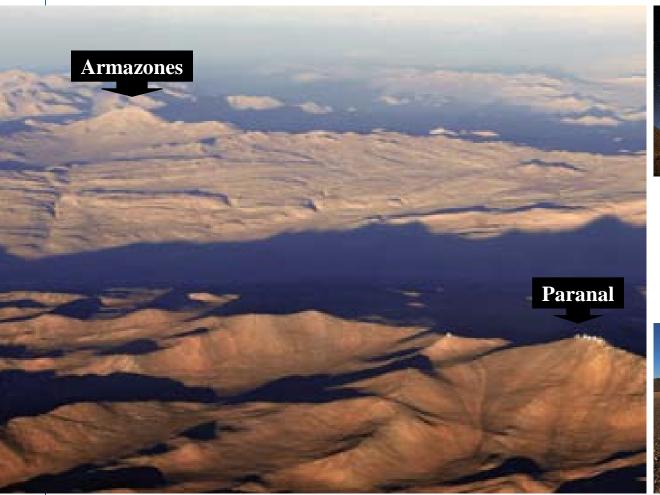




### Where?

Cerro Armazones, 2800 m, 25 km from Cerro









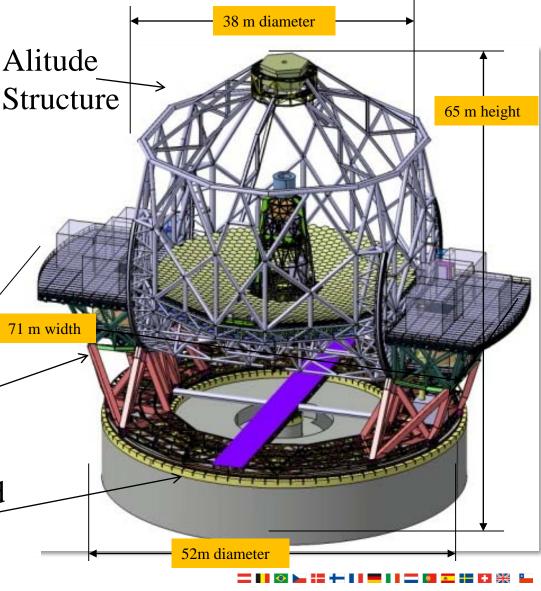
### Main Structure Design

#### General Overview

The Main Structure is about 2500 tons of steel moving 700tons of opto-mechanics and electronics around two perpendicular axes (azimuth and altitude) supported on hydrostatic bearings and driven by electrical direct drive motors with a precision of 0.3 arcsec under the maximum wind disturbance.

Azimuth Structure

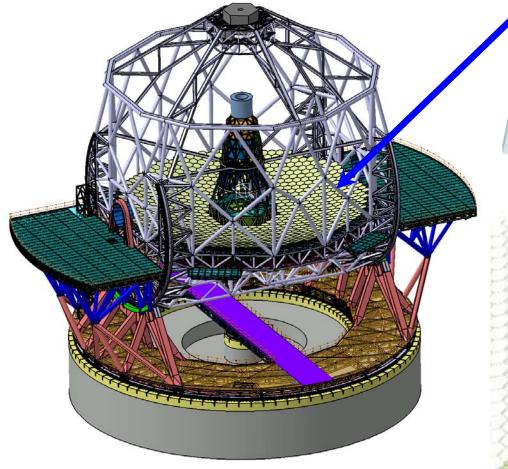
Telescope foundation and Azimuth tracks

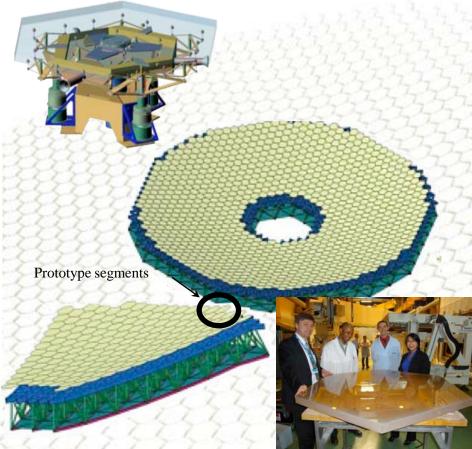




### 39m Primary Mirror

- 798 segments mirror +1/family
- 2 x 7 prototypes FEEDs
- prototype support, PACTs, edge sensors







# **E-ELT Primary Mirror**

#### **Segment Subunit mass and stiffness**

Mass	kg
Segment	165
Segment Support	90
Segment Assembly	255
Subcell	115
Segment Subunit	370
Total M1 (10 % cabinets, cabling, etc)	350 tons
Eigenfrequencies	Hz
Distan	60
Piston	62
Tip / Tilt	62 49











# **E-ELT Primary Mirror**

### **Segment Support - Alternative Design**

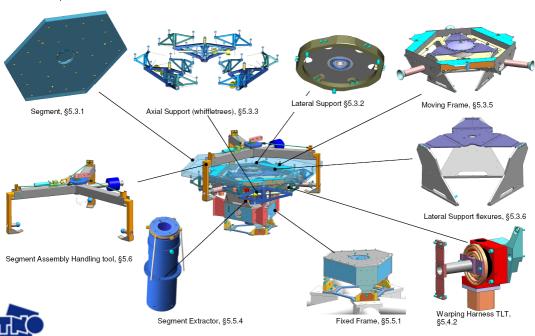
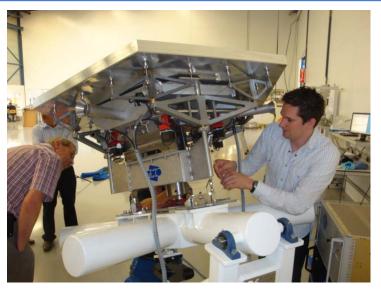
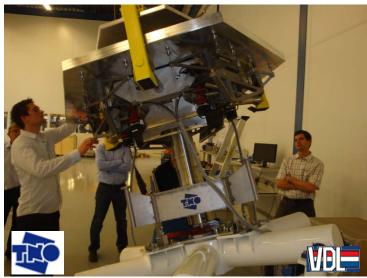


figure 3: Overview of main subassemblies









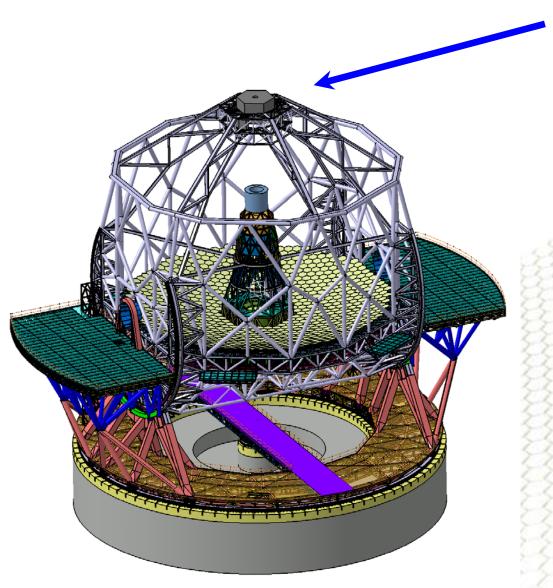








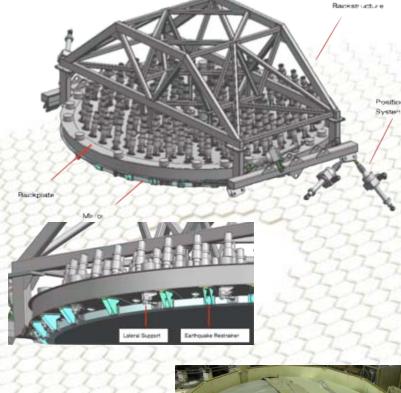




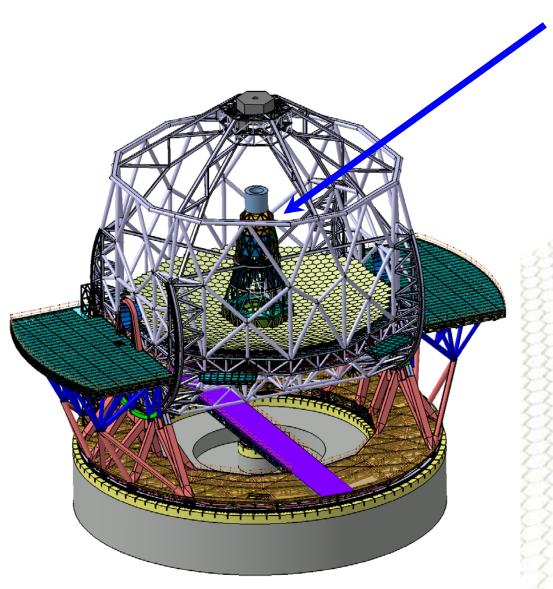
### 4m Secondary Mirror

- M2 unit FEED
- 3 polishing studies

prototype actuators



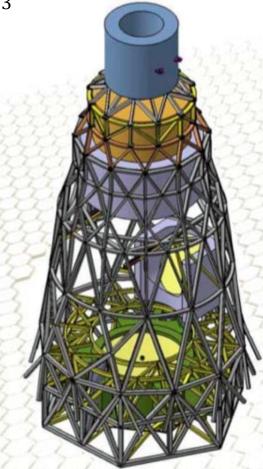




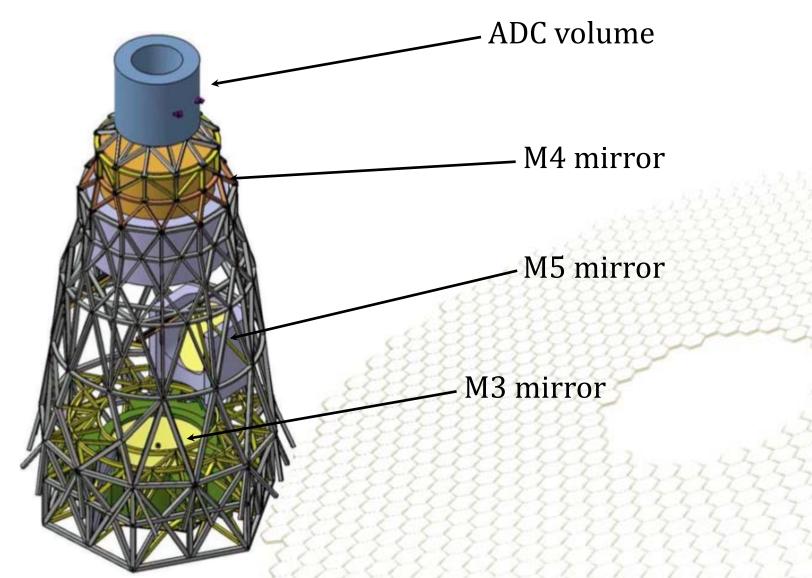
### Central tower

- ADC volume
- Adaptive M4
- Field stabilization M5

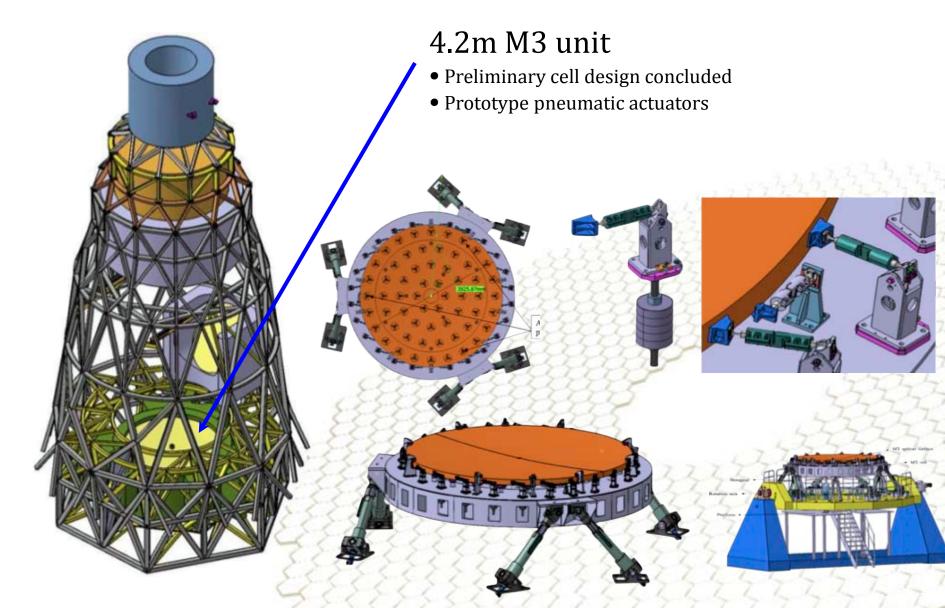




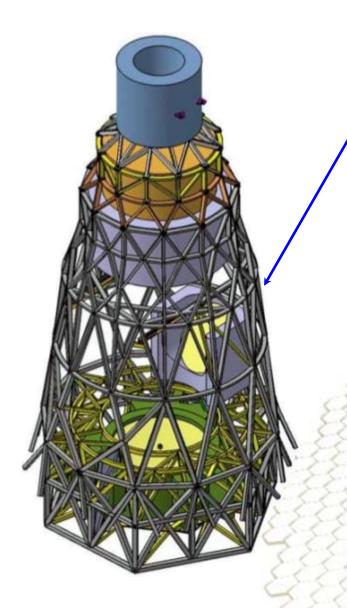












#### 2.4m x 3m M5 unit

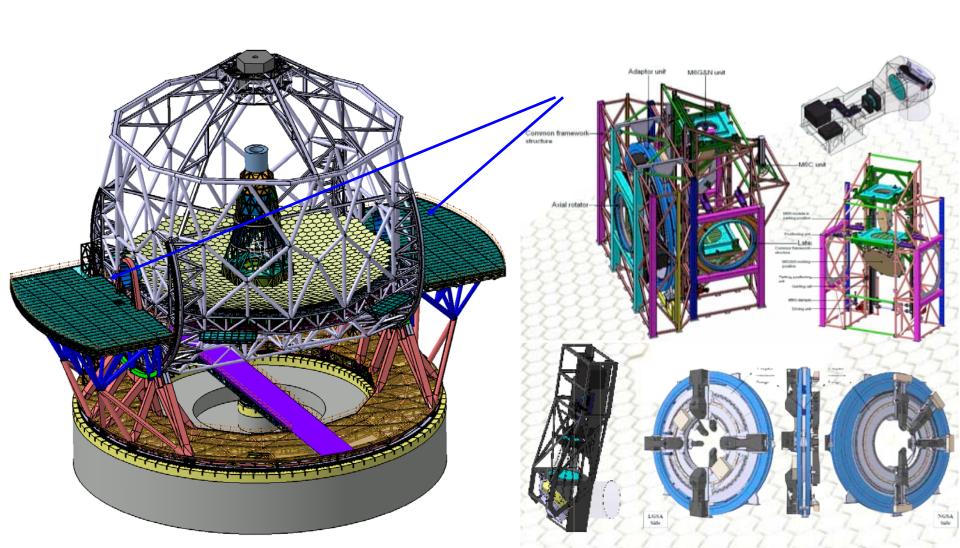
- scale-1 electromechanical prototype FEED
- final stages of testing
- 4 mirror polishing studies (including heavy option)





### Prefocal station

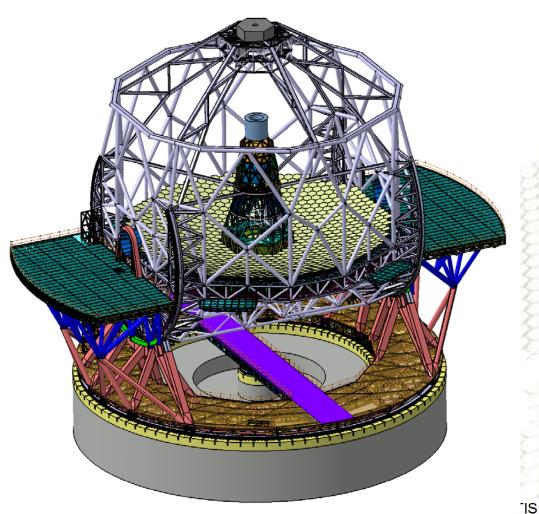
• preliminary design concluded

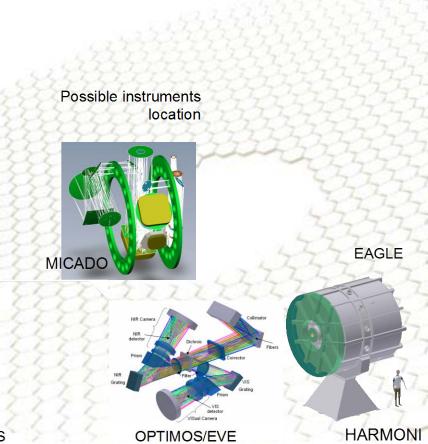




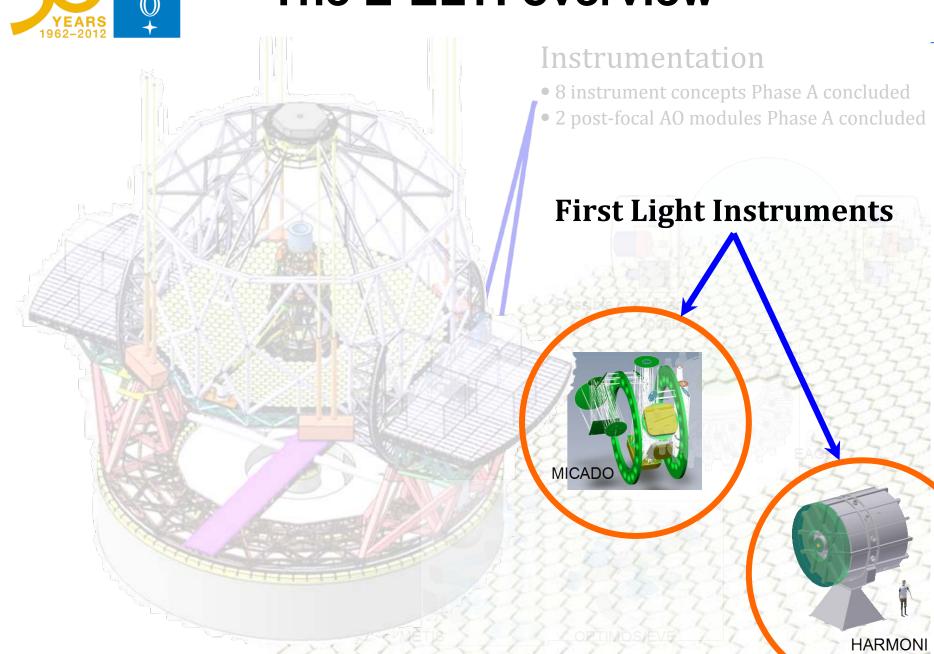
#### Instrumentation

- 8 instrument concepts Phase A concluded
- 2 post-focal AO modules Phase A concluded



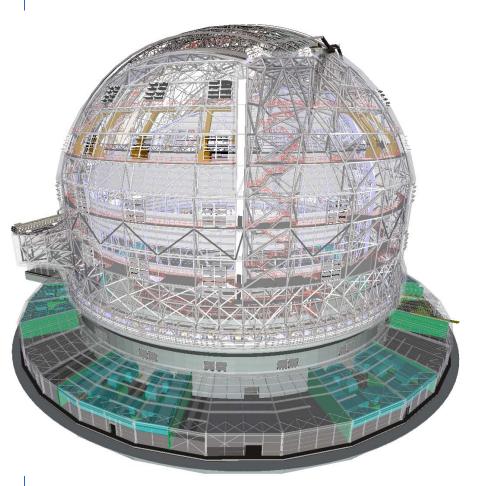


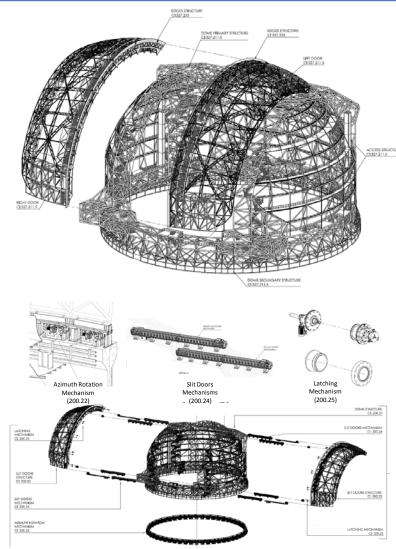






### Dome





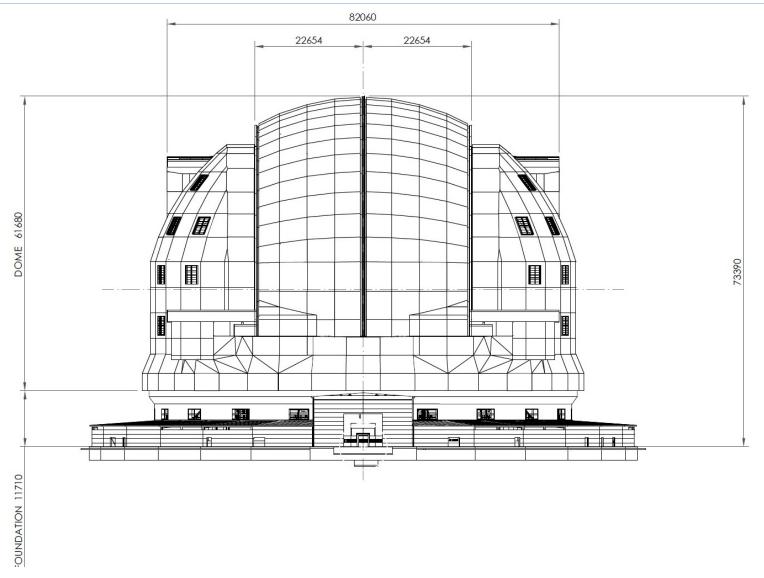








## **Dome Dimensions**





# **Areas of Interest for Industry**

### Electronics and IT

- Detectors
- Control Electronics
- Safety & Interlocks
- Software
- > IT Hardware

### Infrastructure

- Stand-by Power Generation
- Coating Plant for 1.4m segments
- Coating facility for large mirrors (4m diameter)
- Handling equipment



# **Areas of Interest for Industry**

- Mechanical Engineering
  - Steel Structures
  - Actuation & Metrology
- Civil Engineering
  - Dome civil construction
  - Civil Works
  - Roads & Infrastructure
  - ➤ Consultancy
- Optics
  - ➤ Small Optics
  - ➤ Large Optics
  - Coatings



# **Areas of Interest for Industry**

- Cryogenics & HVAC
  - Cryogenic storage and handling
  - Compressors & Cooling Engines
  - Vacuum Equipment



# **Up-coming Contracts**

Road Construction And Platform Preparation

- Final Design and Construction of Dome
- Final Design and Construction of Main Structure
- Procurement of 6000 Edge Sensors
- Procurement of 900 Segment Support Structures

